SEM® 2K LOWER PANEL PROTECTION
STANDARD OPERATING PROCEDURE

1 PREP

Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

2 SAND, CLEAN & PRIME

Sand with 180-220 grit sandpaper.

Prime any bare metal and aluminum areas as per manufacturer's instructions.

Sand e-coat with a **Maroon Scuff Pad**.

Sand primer with 180-220 grit sandpaper.

Blow off and tack clean before application.

3 IDENTIFY TEXTURE

Use the photo on the back of box to choose the appropriate texture.

Scan the QR code to download the product TDS for detailed instructions on how to duplicate the texture

4 MIX

Add activator to bottle of **2K Urethane Chip Guard**. Shake bottle for two minutes before applying.

2K Urethane Chip Guard can also be tinted with solvent-based toners by adding 1 oz. of tint to the bottle.

ⓘ Tinting is not required

5 APPLY TEXTURE

Attach mixed bottle to **2K Urethane Chip Guard Applicator** or pour into spray gun called out in instructions for duplicating texture.

Follow instructions for correct air pressure and distance.

ⓘ

6 FINISH & CLEAN

Remove masking tape while final coat is still wet. Clean gun with **XXX Universal Gun Cleaner** or solvent complaint with VOC regulations in your area.
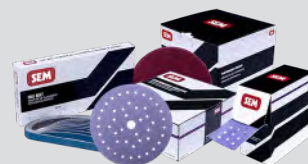
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PRODUCT LIST

PREP

Part	Product	Size
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart

SAND, CLEAN & PRIME

Part	Product	Size
SA6180	6" Grip Multi-hole 180-grit	6" DA
SA6220	6" Grip Multi-hole 220-grit	6" DA
SA4947	4.5" x 9" Maroon Scuff Pad	4.5" x 9"

MIX

Part	Product	Size
52000	2K Urethane Chip Guard	Kit

APPLY, FINISH & CLEAN

Part	Product	Size
71103	2K Urethane Chip Guard Applicator	Each
77763	XXX Universal Gun Cleaner	20 oz. Aerosol

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